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Hybrid Genetic Algorithm for the Flexible Job-Shop Problem Under Maintenance Constraints - all 2 versions »

N Zribi, P Borne - Advanced in Natural Computation Lecture Notes of Computer ..., 2005 - Springer
... must be accomplished according to its **manufacturing** process. ... makespan where operations are scheduled in FIFO **order**. **Priority** is given of course to operations O ...

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Final assembly sequencing for just-in-time **manufacturing** - all 4 versions »

H Groefflin, H Luss, MB Rosenwein, ET Wahls - International Journal of Production Research, 1988 - informaworld.com

... isan efficientinterchange heuristic that attempts to **swap** the **order** ... **order** to obtain the initial vector v. .Step 1 ... Final assembly sequencingfor JIT **manufacturing** ...

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Computer **manufacturing** architecture with two data-loading processes - all 3 versions »

JC Fisher, L Dai Nguyen, J Young, GP Seaburg, GW ... - US Patent 6,033,399, 2000 - Google Patents
... 1-3. Usher, "Build-To-**Order** Priciples can Solve Software- Loading Dilemma ... Agent, or Firm—Robert Groover [57] ABSTRACT Acomputer **manufacturing** architecture in ...

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An Integrated Approach to the Design of Cellular **Manufacturing** - all 2 versions »

H Kaebnick, M Bazargan-Lari, G Arndt - CIRP Annals-**Manufacturing** Technology, 1996 - Elsevier
... accept a worse off solution in **order** to exit ... assigned to selection of a move or a **swap**. ... such as better utilisation of employees, **manufacturing** equipment, space ...

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Resource allocation by genetic algorithm with fuzzy inference - all 2 versions »

KJ Wang, YS Lin - Expert Systems With Applications, 2007 - Elsevier

... independent of the load on the **manufacturing** system. ... two genes of this chromosome and **swap** them, as ... x n]. Evidently, the higher **priority orders** most likely ...

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Task scheduling in multiprocessing systems - all 4 versions »

H El-Rewini, HH Ali, T Lewis - Computer, 1995 - ieeeexplore.ieee.org

... Hesham El-Rewini and obs needing to be processed in a **manufacturing** plant, bank cus ... emerges whenever there is a choice con- Ted Lewis cerning the **order** in which ...

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[PDF] Solving a complex scheduling problem arising in the wood industry

T Ladhari, A Gharbi, M Haouari, MA Rakrouki - docs.ksu.edu.sa

... a real-life scheduling problem in a **manufacturing** company producing ... The jobs are first sorted in decreasing **order** of their ... the operation L(e) then 6. **swap** L(f ...

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SCORE: an integrated system for dynamic scheduling and control ofhigh-volume **manufacturing**

V Chiodini, HB Inc, G Valley - ... Applications, 1989. Proceedings., Fifth Conference on, 1989 - ieeeexplore.ieee.org

... MRP uses what is called "infinite loading" to plan the start and finish

dates for **manufacturing orders** and operations. MRPs ...

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RT Goodwin, J Rachlin, S Murthy, R Akkiraju - Proceedings of the AAAI Spring Symposium on Interactive and ... , 1998 - research.ibm.com

... category addresses operational concerns on the **manufacturing** floor, or ... Sequence Balance

Swap ... tardiness by placing three small high **priority orders** in trucks. ...

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[Real-time Reconfiguration using an IEC 61499 Operating System - all 4 versions »](#)

M Fletcher, DH Norrie - International Parallel and Distributed Processing Symposium ... , 2001 - doi.ieeecomputersociety.org

... task1, task2, time1, time2) to **swap** task timings ... control system of an intelligent **manufacturing** sys- tem ... failures and the introduction of high **priority orders**. ...

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